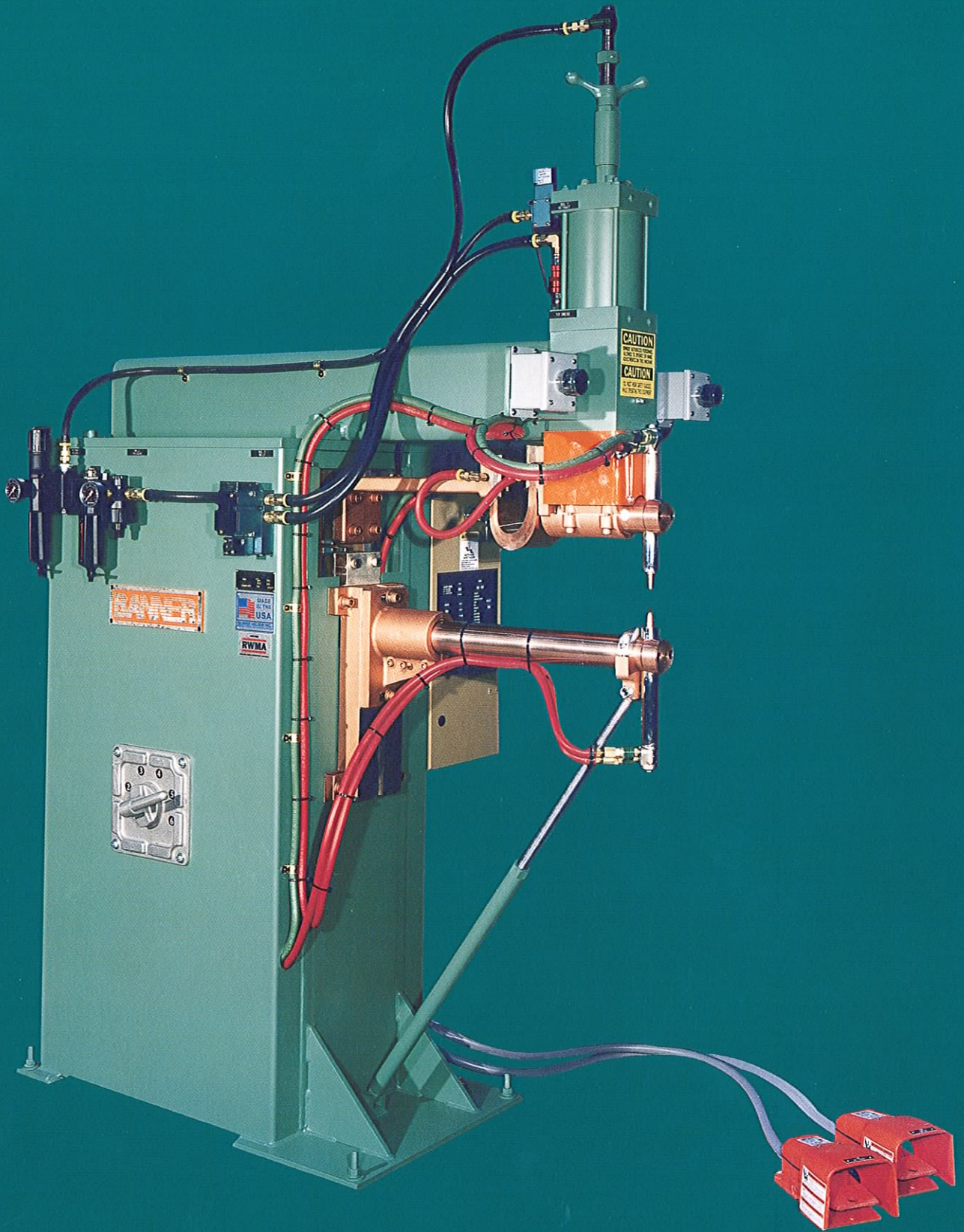


PRESS QUILL TYPE SPOT WELDERS - MODEL 2SPQ

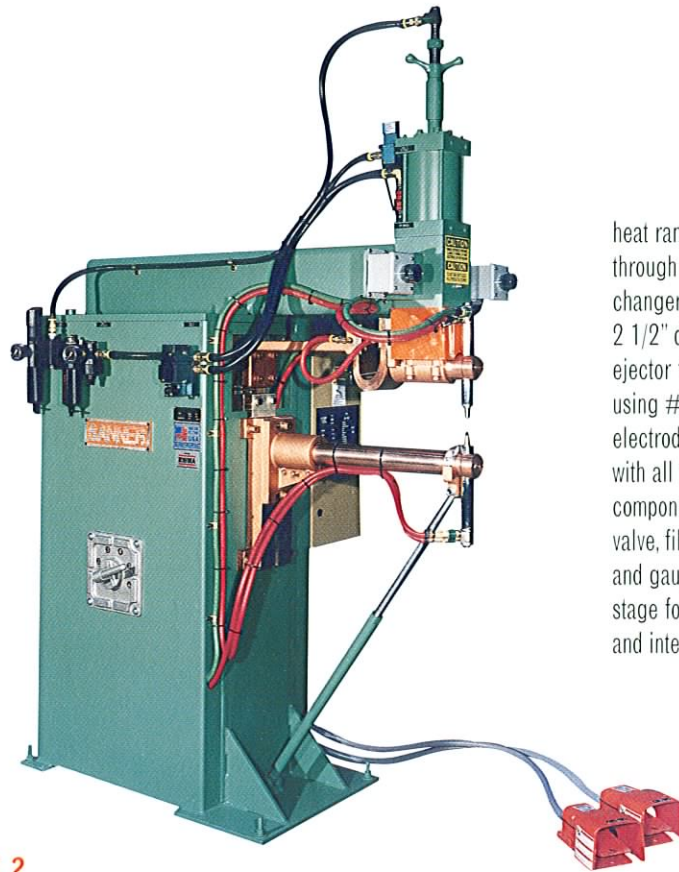


BANNER
WELDING SYSTEMS

PRESS QUILL TYPE SPOT WELDERS - MODEL 2SPQ

Banner Model 2SPQ Spot Welders.

Single phase air operated, press type spot welder with throat depths from 12" to 36". Reinforced fabricated steel frame supports a tube type head using a 3 1/2" diameter manganese bronze ram actuated by a double acting air cylinder. Stacked iron core transformer features water cooled secondaries for high production applications. Variable



heat range selection, adjustable through side-mounted tap changer. Welder equipped with 2 1/2" diameter horns and ejector type electrode holders using #2 M.T. water cooled electrodes. Unit comes complete with all necessary airline components including: solenoid valve, filter, regulator, lubricator and gauges. A shrouded, single stage foot switch is also supplied and interconnected.

SPECIFICATIONS - RWMA SIZE 2

Type	Throat Depth (In.)	KVA	Welding Current ± 10% AMPS Max. Short Circuit	Horn Dia. (In.)	Holder Dia. (In.)	Cylinder Dia.	Stroke (In.)	Maximum Weld Stroke	Maximum Weld Force at 80 PSI	Electrode Morse Taper	Overall Dimensions (In.)			Approx. Shipping Weights (Lbs.)
											"H"	"W"	"D"	
2SPQ-A	18	50	26,000	2.50	1.25	5	3	3	1550 lbs.	2	66	20	47	1050
	24	50	21,000	2.50	1.25	4	3	3	1000 lbs.	2	66	20	53	1100
	30	50	19,000	2.50	1.25	4	3	3	1000 lbs.	2	66	20	59	1150
	36	50	18,000	2.50	1.25	4	3	3	1000 lbs.	2	66	20	65	1200
2SPQ-A	18	75	31,000	2.50	1.25	6	3	3	2250 lbs.	2	66	20	47	1100
	24	75	27,000	2.50	1.25	5	3	3	1550 lbs.	2	66	20	53	1150
	30	75	24,000	2.50	1.25	5	3	3	1550 lbs.	2	66	20	59	1200
	36	75	22,000	2.50	1.25	5	3	3	1550 lbs.	2	66	20	65	1250
2SPQ-A	18	100	40,000	2.50	1.25	6	3	3	2250 lbs.	2	66	20	47	1125
	24	100	35,000	2.50	1.25	5	3	3	1550 lbs.	2	66	20	53	1175
	30	100	31,000	2.50	1.25	5	3	3	1550 lbs.	2	66	20	59	1225
	36	100	28,000	2.50	1.25	5	3	3	1550 lbs.	2	66	20	65	1275

Specifications listed are typical and are not guaranteed. All specifications subject to change without notice. Consult BANNER WELDER, INC. for availability of other options.

Banner Welder, Inc. • N117 W18200 Fulton Drive • P.O. Box 1008 • Germantown, WI 53022

Telephone: 262/253-2900 • FAX: 262/253-2919 • www.bannerweld.com

For product information or consultation and product application assistance, contact Banner Welder, Inc. directly.

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